Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1. (Currently amended.) A cleansing pad comprising:
 - (a) a web of fibers forming a pad; and
 - (b) a solid cleansing agent <u>pourable soap</u> distributed substantially throughout said pad in a quantity sufficient for multiple uses of the pad in conjunction with a solvent that dissolves the solid cleansing agent <u>pourable soap</u> for cleansing purposes.
- 2. (Canceled.)
- 3. (Currently amended.) The cleansing device pad of claim 1 wherein the pad comprises synthetic materials.
- 4. (Currently amended.) The cleansing device pad of claim 1 wherein the pad comprises naturally occurring materials.
- 5. (Currently amended.) The cleansing device pad of claim 1 wherein the pad is porous.
- 6. (Currently amended.) The cleansing device pad of claim 1 wherein the pad comprises a substrate non-porous substrate.
- 7. (Currently amended.) The cleansing device pad of claim 1 wherein the pad comprises a sponge.

- 8. (Currently amended.) The cleansing device pad of claim 1 wherein the pad comprises woven materials.
- 9. (Currently amended.) The cleansing device pad of claim 1 wherein the pad comprises non-woven materials.
- 10. (Currently amended.) The cleansing device pad of claim 1 wherein the weight ratio of cleansing agent to pad is between about 1 to 1 and 10 to 1.
- 11. (Currently amended.) The cleansing device pad of claim 1 wherein the weight ratio of cleansing agent to pad is about 7 to 1.
- 12. (Currently amended.) The cleansing device pad of claim 1 further including fragrances.
- 13. (Currently amended.) The cleansing device pad of claim 1 further including colorants.
- 14. (Currently-amended.) The cleansing device pad of claim 1 wherein the solid cleansing agent pourable soap comprises a solidified soap has a melting point between of from about 120°F to about 160°F 200°F.

Claims 15-56 (Canceled.)

57. (New.) The cleansing pad of claim 1 wherein the solid cleansing agent pourable soap is in essentially solid form at a first temperature range of less than about

120°F and is in essentially pourable molten form in a second temperature range of from about 120°F to about 160°F.

- 58. (New.) The cleansing pad of claim 57 wherein the second temperature range at which the solid cleansing agent pourable soap is in essentially pourable molten form is from about 120°F to about 160°F.
- 59. (New.) The cleansing pad of claim 1 wherein the solid cleansing agent pourable soap consists essentially of natural soap.
- 60. (New.) The cleansing pad of claim 1 wherein the solid cleansing agent pourable soap consists of natural soap.
- 61. (New.) The cleansing pad of claim 1 wherein the solid cleansing agent pourable soap is essentially not comprised of synthetic detergents.
- 62. (New.) The cleansing pad of claim 1 wherein the solid cleansing agent pourable soap is not comprised of synthetic detergents.
- 63. (New.) A method of manufacturing a cleansing device pad, comprising the steps of:
 - (a) providing a solid cleansing agent pourable soap that is in essentially solid form at a first temperature range of less than about 120°F, and in essentially pourable molten form at a second temperature range of from about 120°F to about 160°F;

- (b) heating the solid cleansing agent pourable soap to within the second temperature range such that the solid cleansing agent pourable soap is a molten cleansing agent in pourable molten form;
- (c) applying the molten cleansing agent to one or more portions of a web of fibers that forms a substrate; and
- (d) allowing the molten cleansing agent to cool down to within the first temperature range to resolidify on the substrate.